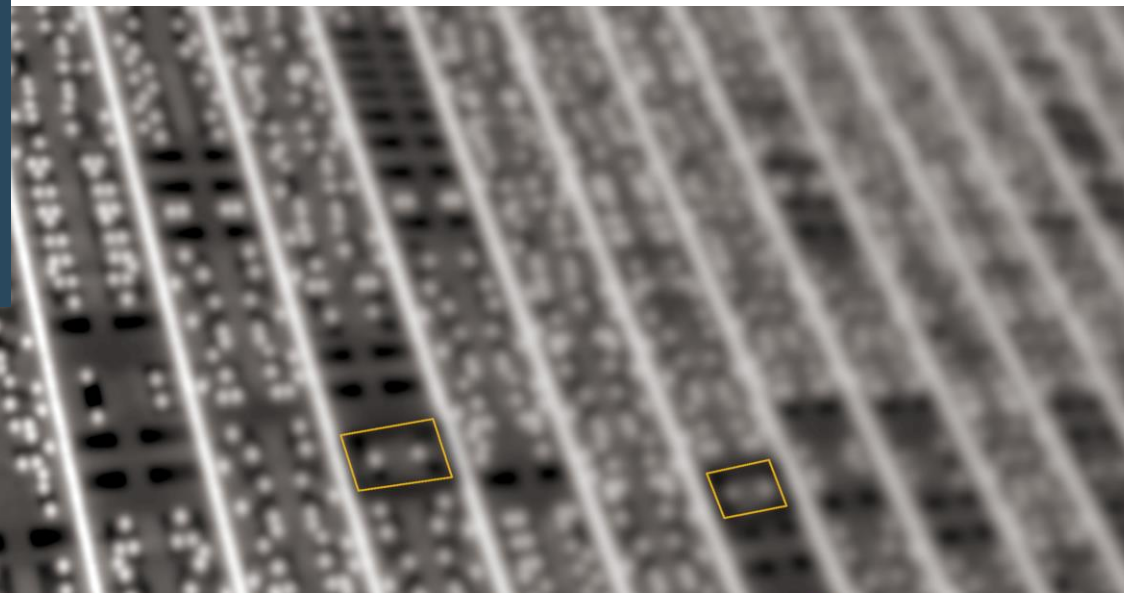
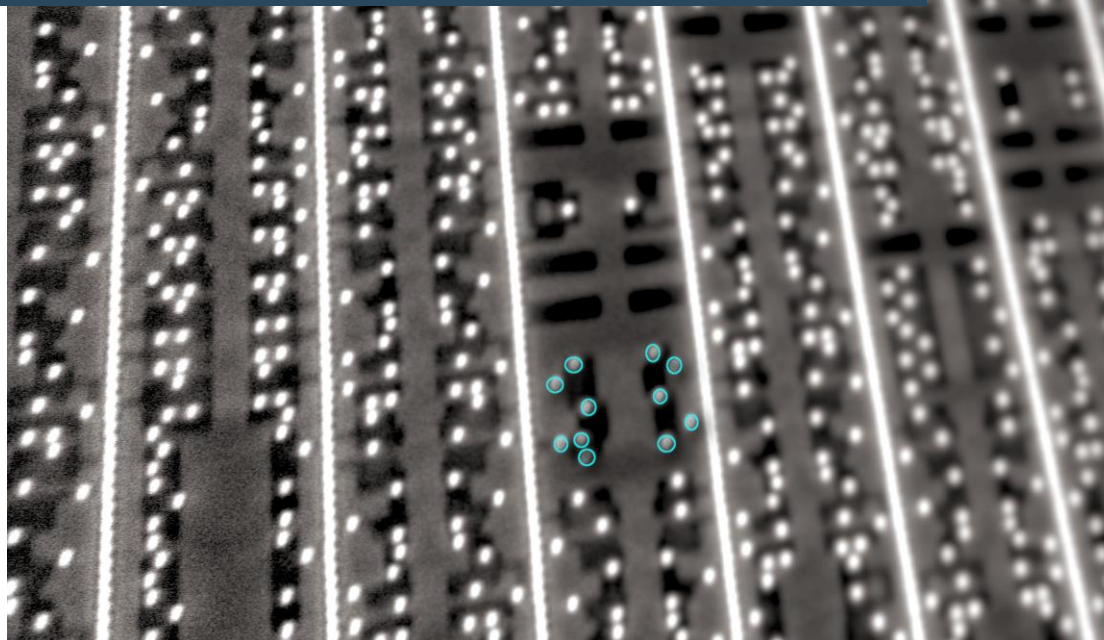




RED TEAM VS. BLUE TEAM:

A Real-World Hardware Trojan
Detection Case Study Across
Four Modern CMOS
Technology Generations



Endres Puschner, Thorben Moos,
Steffen Becker, Christian Kison, Amir
Moradi, Christof Paar

➤ *HARRIS'2023*

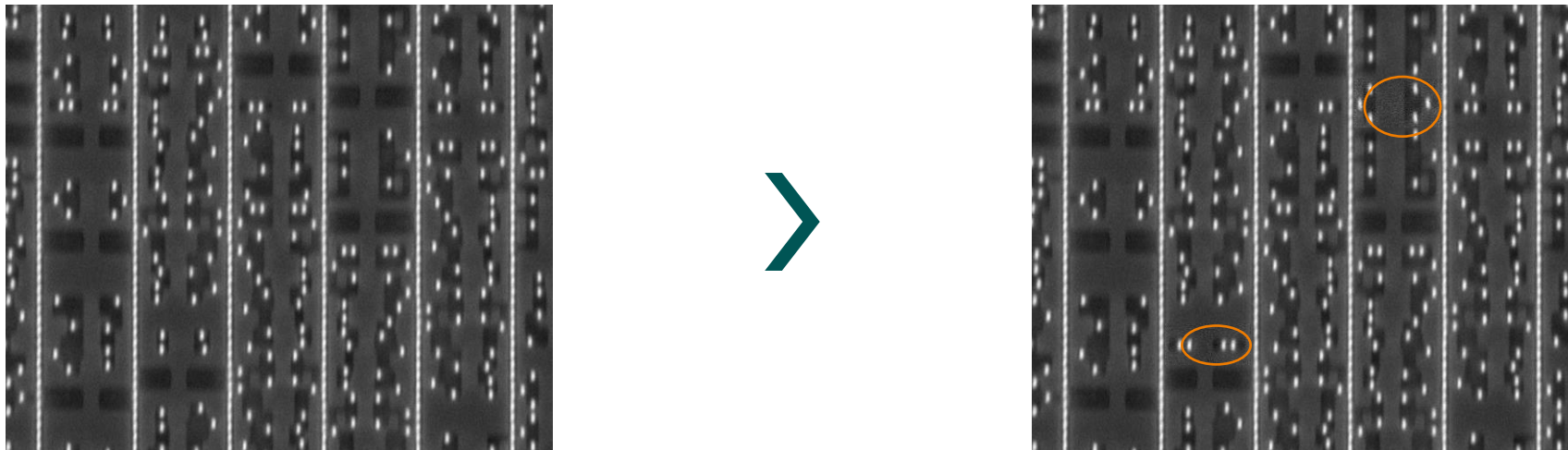
➤ *Wednesday, January 25th, 2023*

WHAT ARE HARDWARE TROJANS?

- Unwanted functionality in hardware
 - Device functions as designed
- Here: Trojans that are physically realized by adding or modifying gates
- CMOS Integrated Circuits

Example

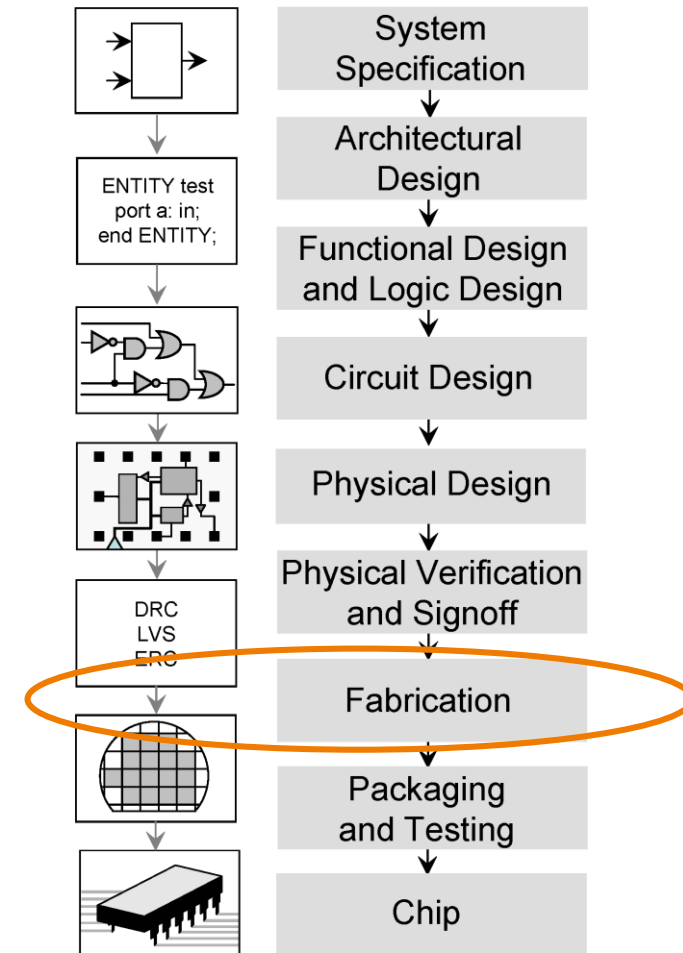
- Cryptographic Co-Processors
- Key / Algorithm Weakening





HOW CAN HARDWARE TROJANS GET INSERTED?

- Globalized supply chain
 1. Designer sends GDSII design file to fab,
 2. Fab produces physical masks and chips
- Many entry points for adversaries
 - Rogue employees
 - Subverted design tools
 - Malicious third-party IP cores
 - Intercepted transportation or untrusted contractor
 - **Untrusted fab**



Integrated Circuit Design, Linear77, CC BY 3.0, via Wikimedia Commons



THREAT MODEL

We consider the following scenario:

- Chip design leaving the IC design house is Trojan-free
- Threat is mainly manufacturing of the chips

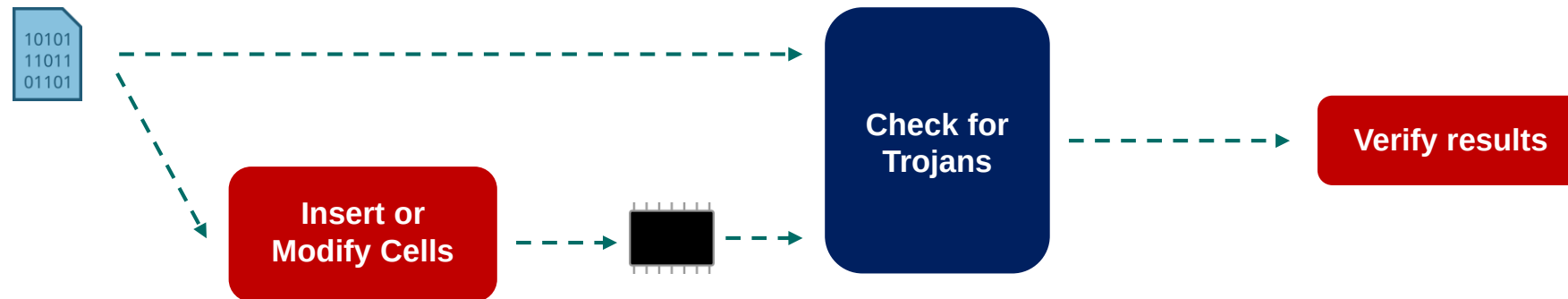
Main Research Question: How efficiently can we detect functional hardware Trojans in full-sized ICs manufactured in progressively smaller CMOS technologies?

- We employ a **Red Team** vs. **Blue Team** approach to enable an independent and realistic assessment



OUR APPROACH

- **Blue Team** (analysis lab) receives chips prepared by the **Red Team** (malicious fab)
- Task of the **Blue Team** is to find inserted / replaced cells in the real chips not matching the design file
- Mismatches get reported to the **Red Team** and thus are verified
- Research bias minimized

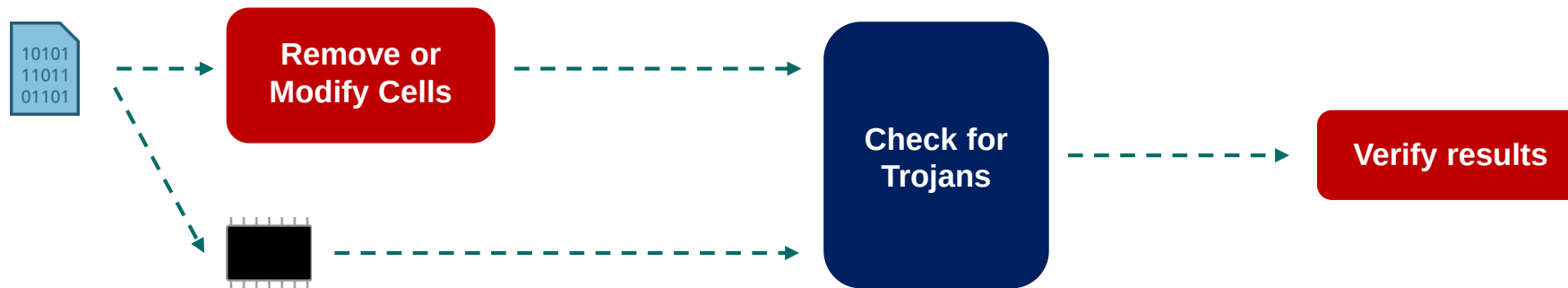




OUR APPROACH

design files

- **Blue Team** (analysis lab) receives ~~chips~~ **chips** prepared by the **Red Team** (malicious fab)
- Task of the **Blue Team** is to find inserted / replaced cells in the real chips not matching the design file
- Mismatches get reported to the **Red Team** and thus are verified
- Research bias minimized



- Better for us!



THE TEAM

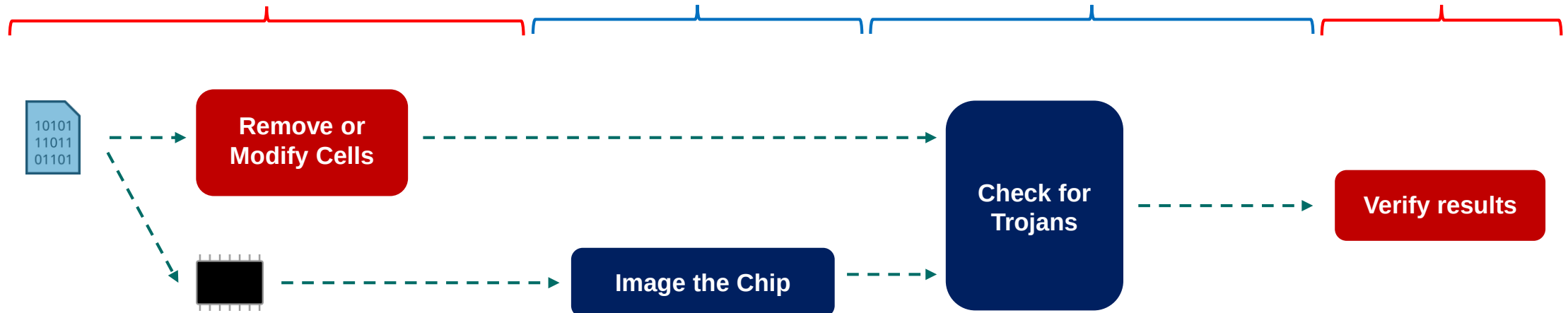


Thorben Moos

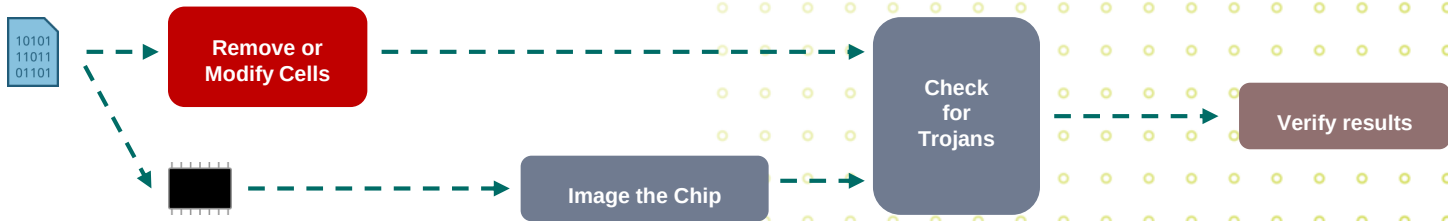
Christian Kison

Endres Puschner,
Steffen Becker

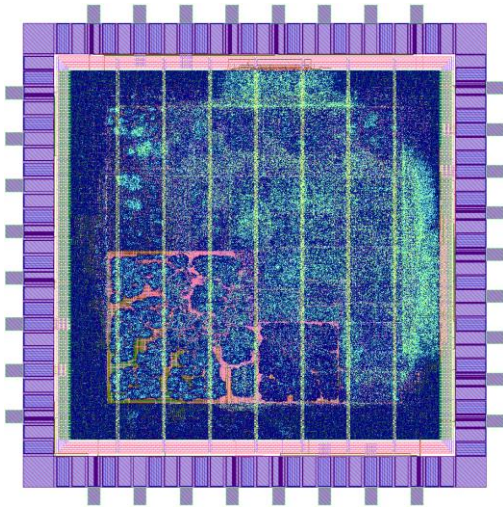
Thorben Moos



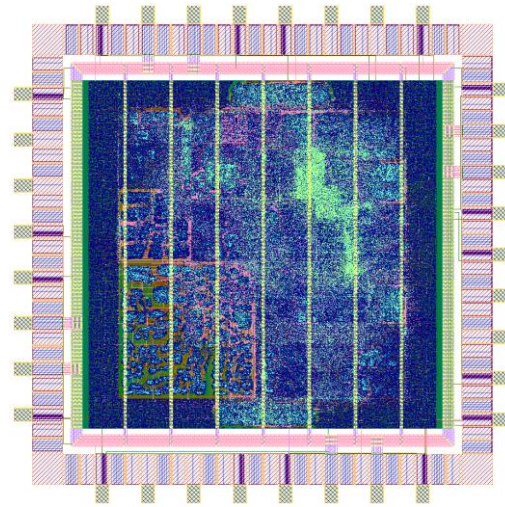
RED TEAM: REMOVE OR MODIFY CELLS



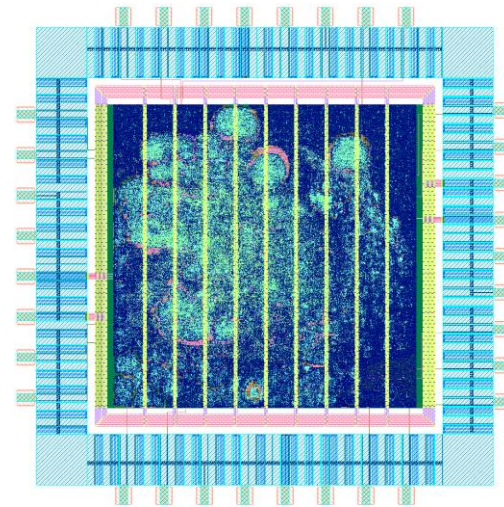
THE CHIPS



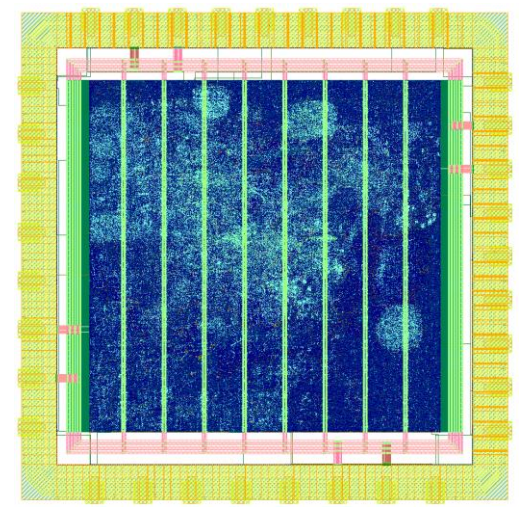
a) 90nm ASIC



b) 65nm ASIC



c) 40nm ASIC

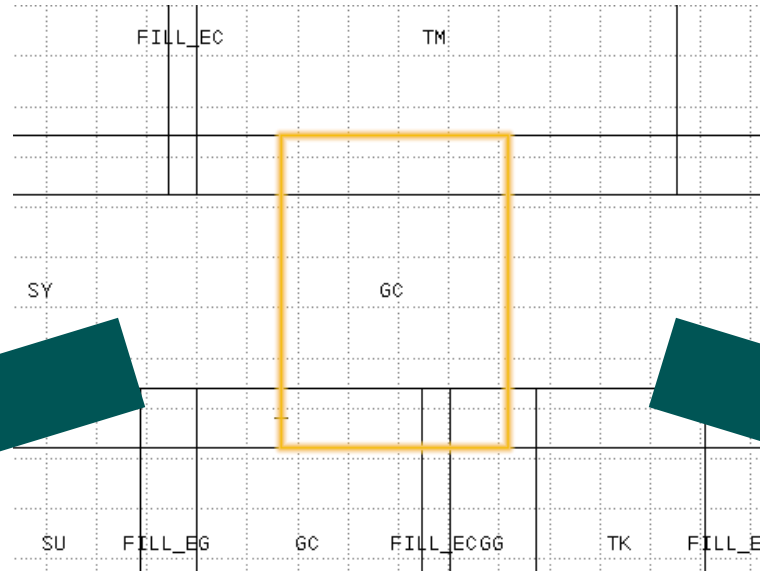
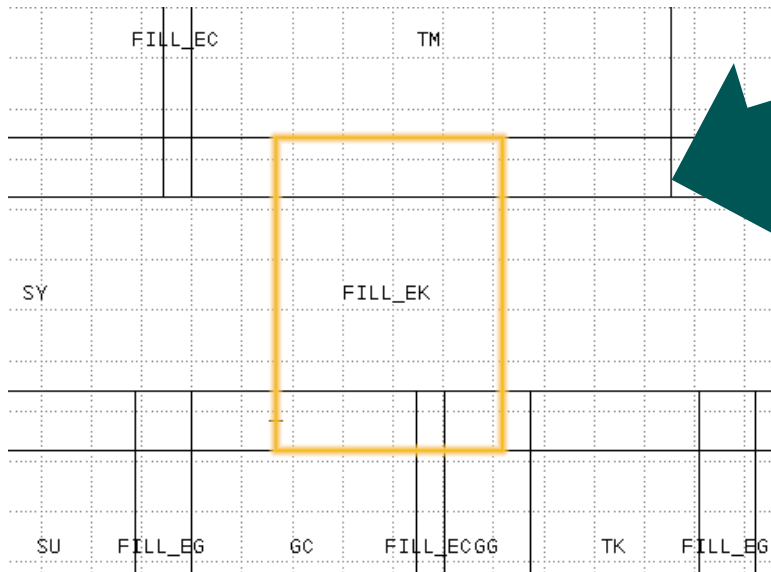


d) 28nm ASIC

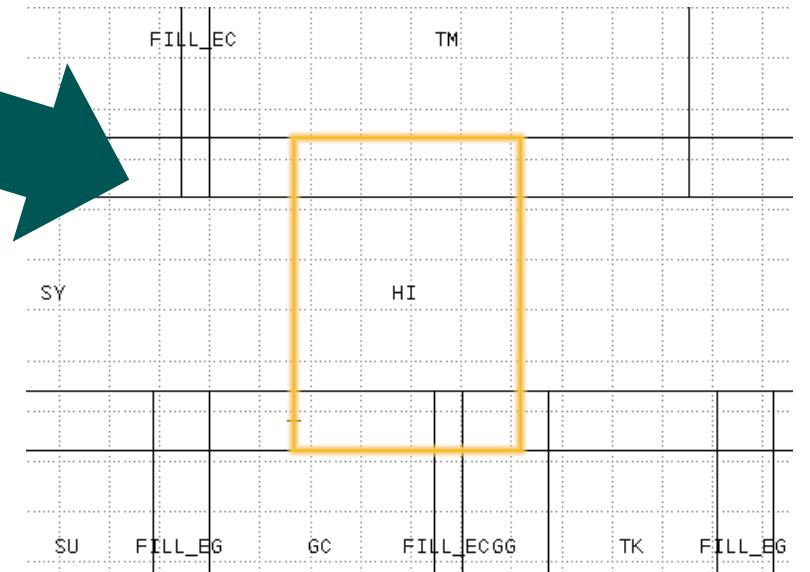


TROJAN INSERTION

Standard Cell → Filler Cell



Standard Cell → Other Standard Cell



- Modifications are chosen at random positions
- Scattered over the chip area

BLUE TEAM: IMAGE THE CHIP



BLUE TEAM RECEIVES:



a) Physical samples

[illegible]

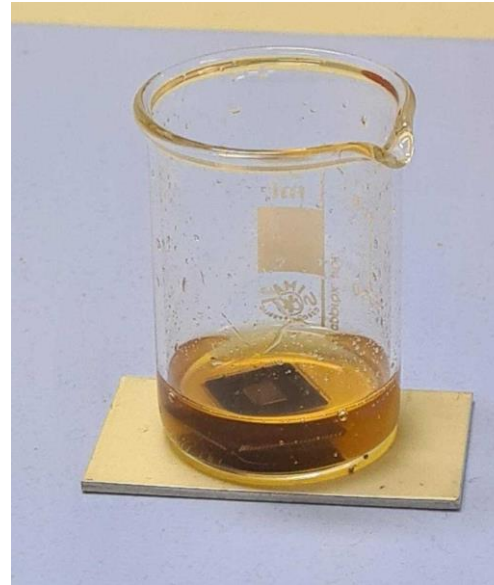
b) Anonymized GDS-II



MILLING / ETCHING / IMAGING



a) X-Prep milling device



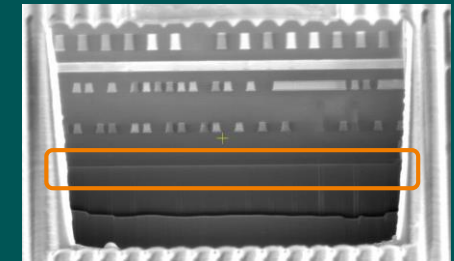
b) Choline Hydroxide Etching

(No Picture available)

c) FIB / SEM

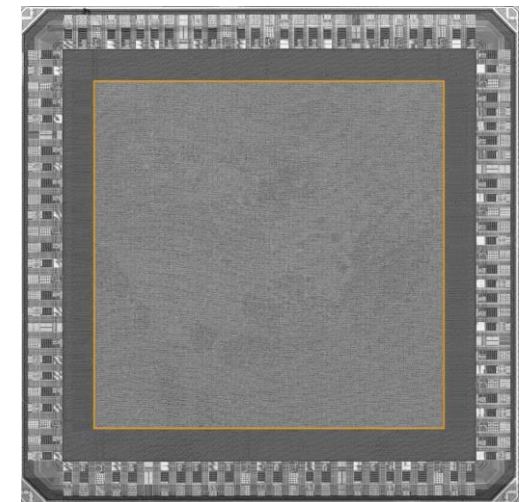
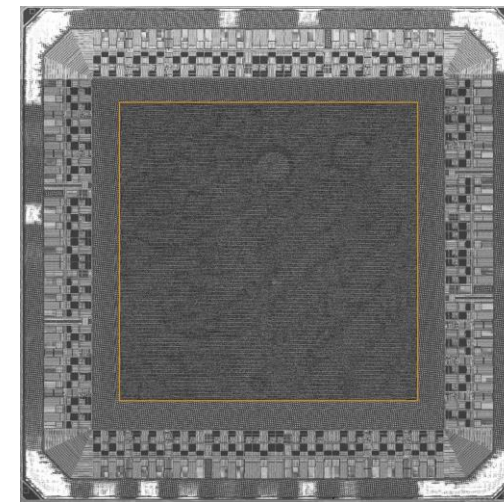
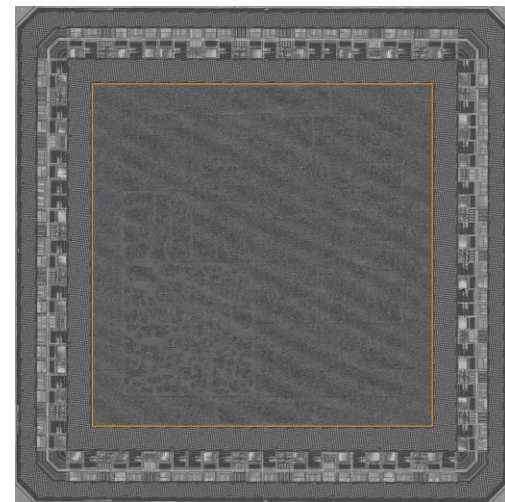
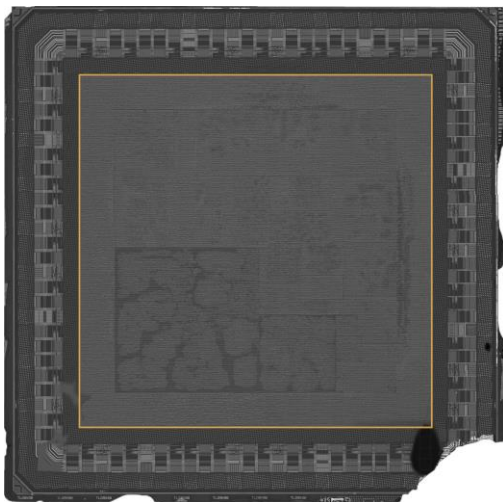
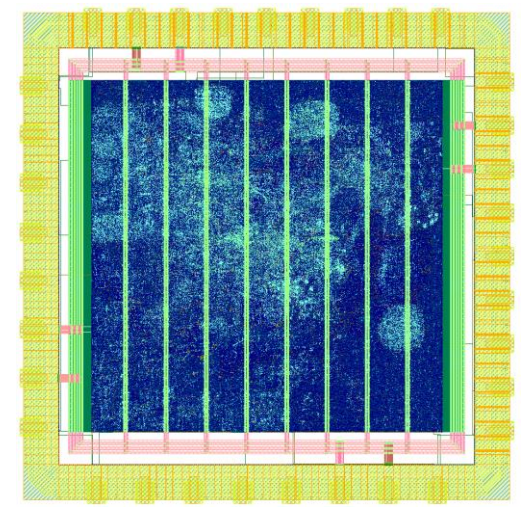
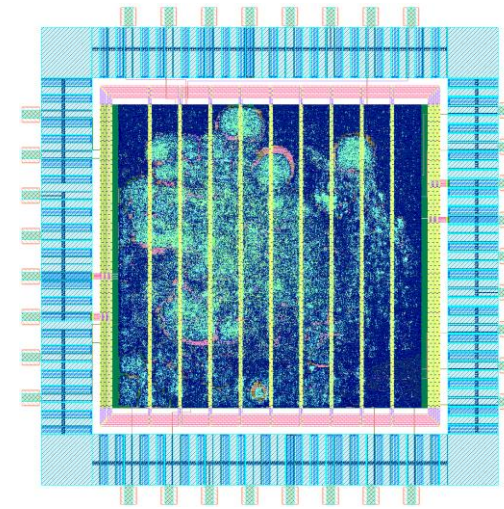
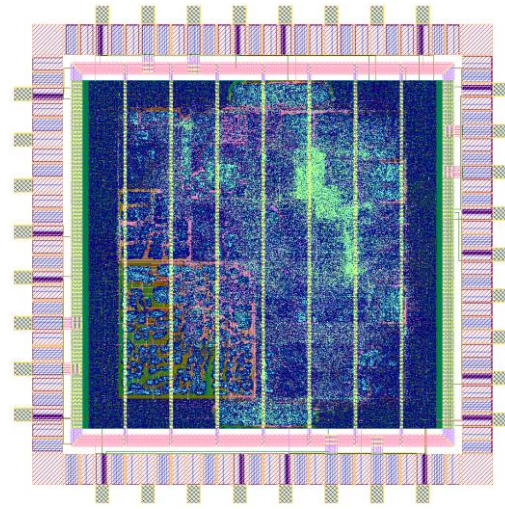
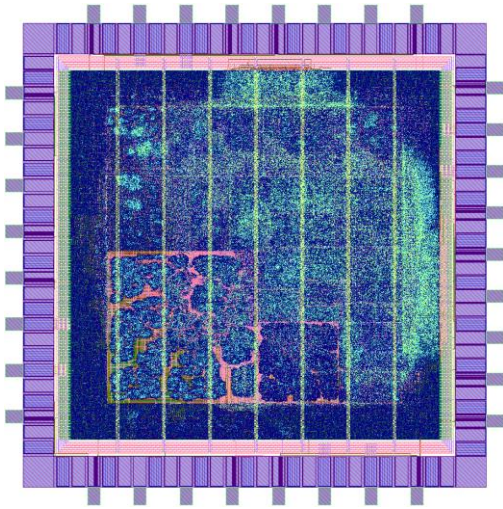
Cross-section Side View

- Cell Layout: Bottommost Layer
- Removing Silicon from the bottom
- Imaging from the bottom



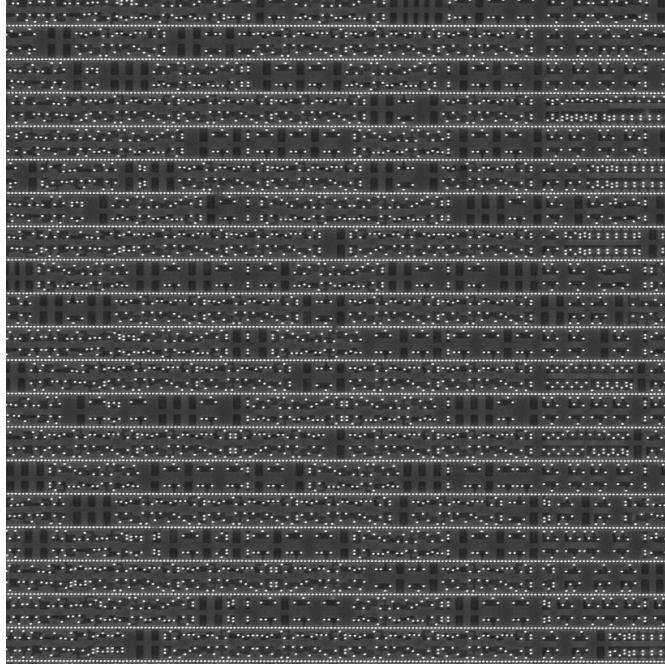


LAYOUT VS. SEM BACKSIDE IMAGE

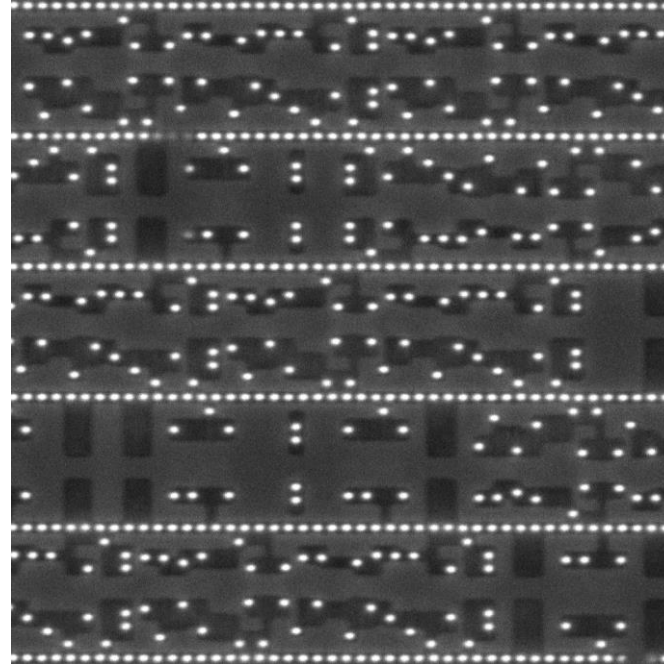




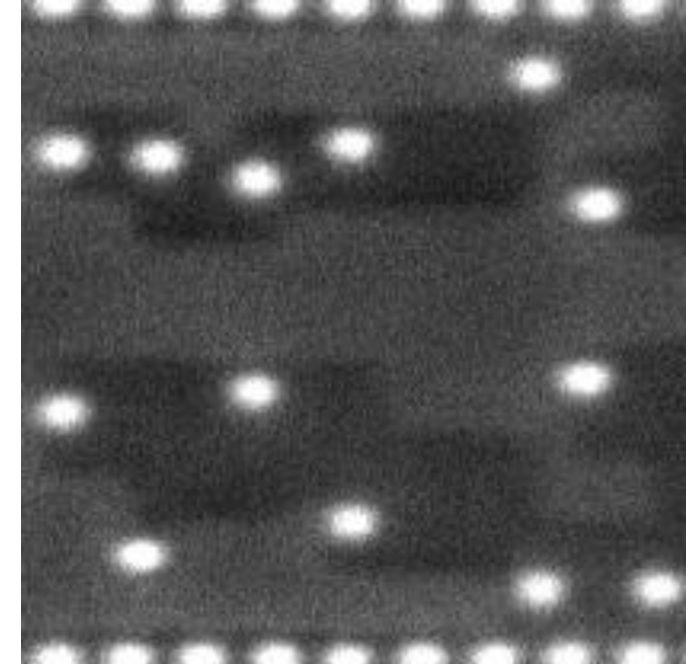
90NM CHIP SEM-IMAGES



a) Full Tile



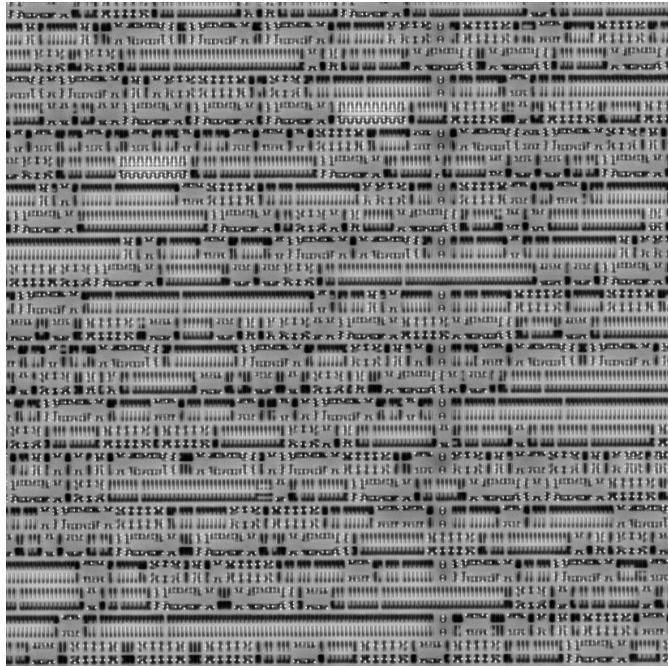
b) Zoom 1



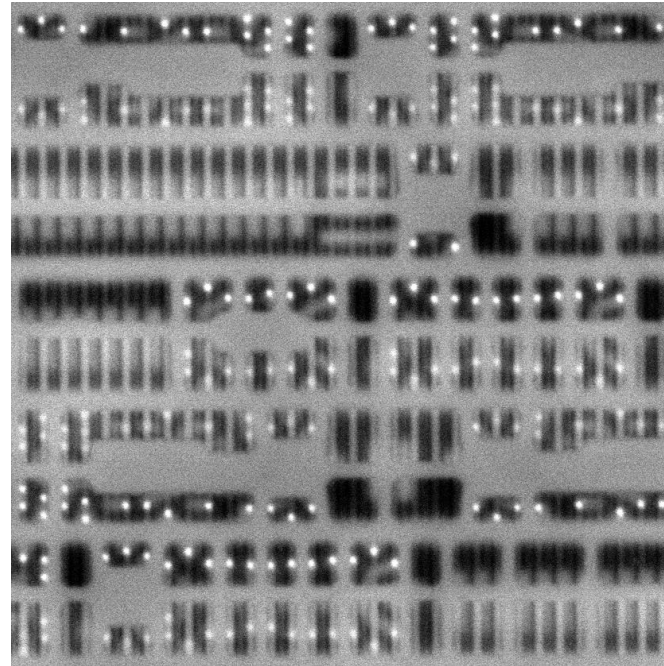
c) Zoom 2



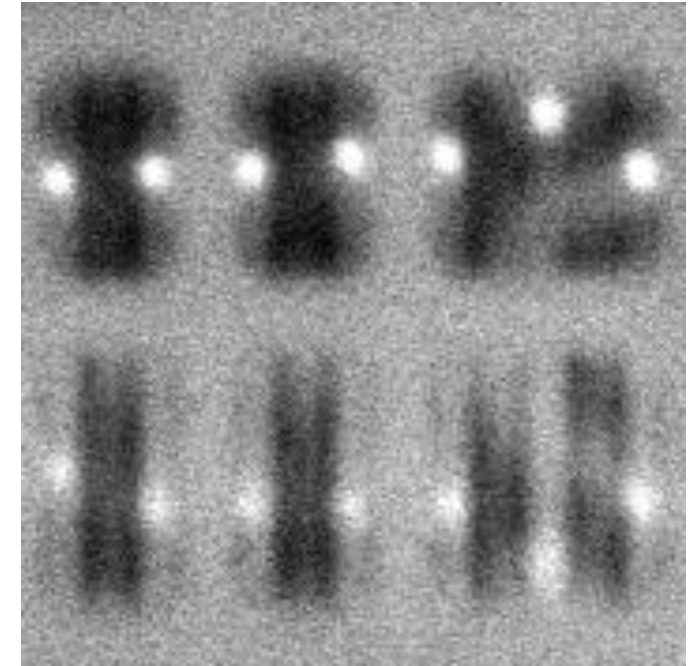
28NM CHIP SEM-IMAGES



a) Full Tile

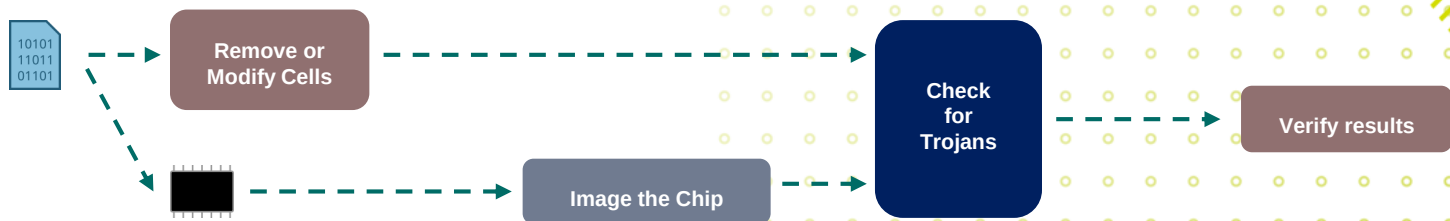


b) Zoom 1



c) Zoom 2

BLUE TEAM: CHECK FOR TROJANS

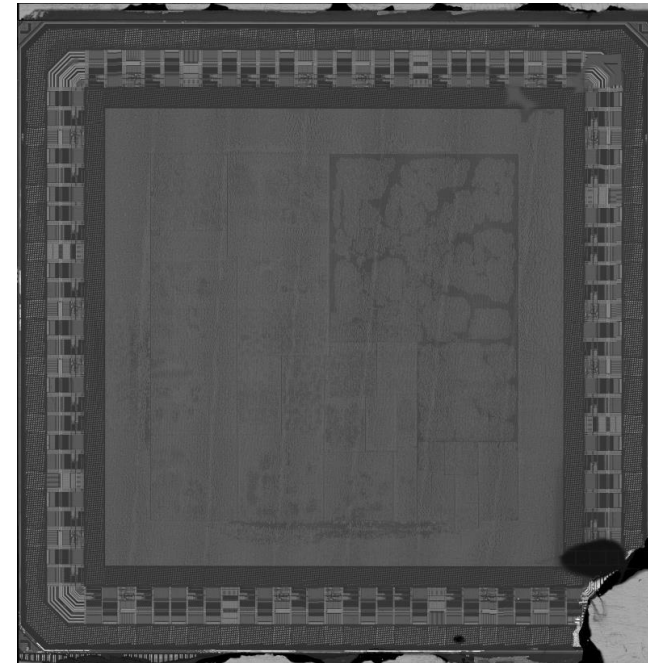
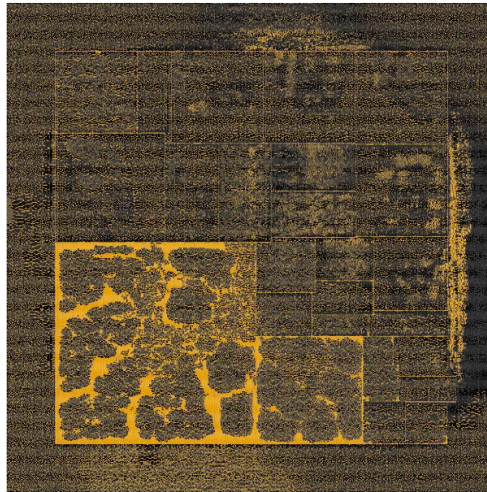
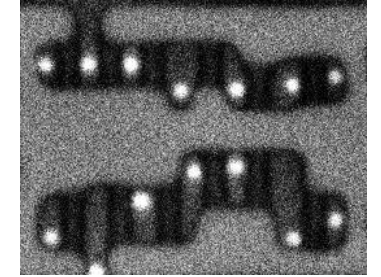
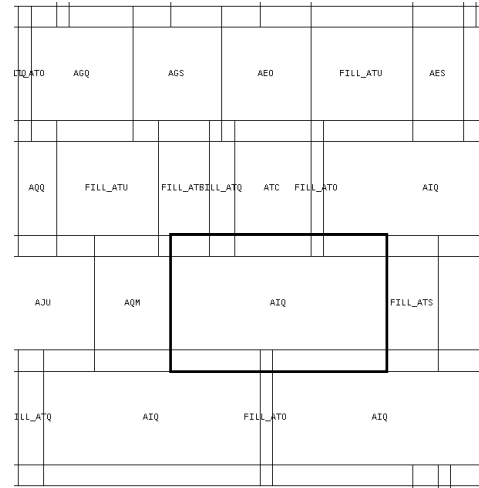




FIRST STEPS

Towards Cell Comparison

- For each cell from the design file
- Cut matching one out from the microscope images

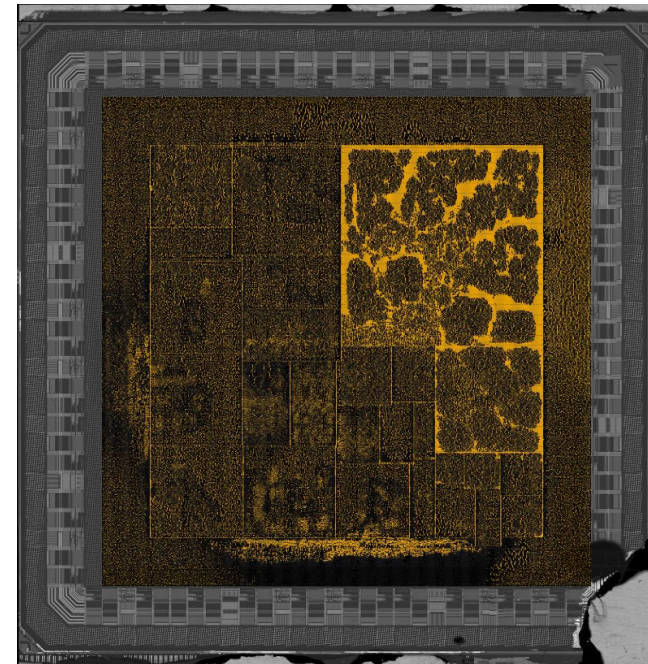
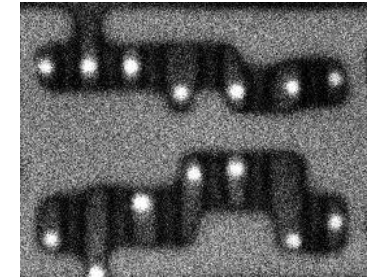
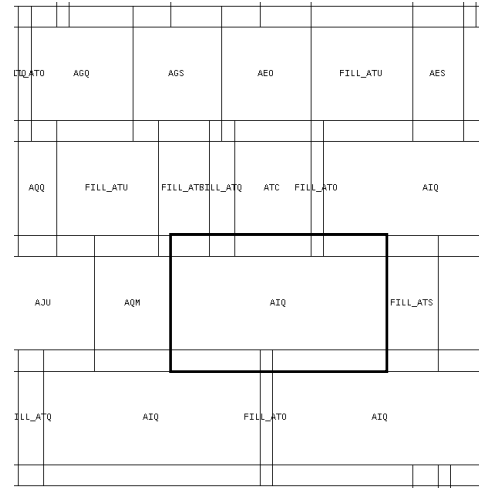




FIRST STEPS

Towards Cell Comparison

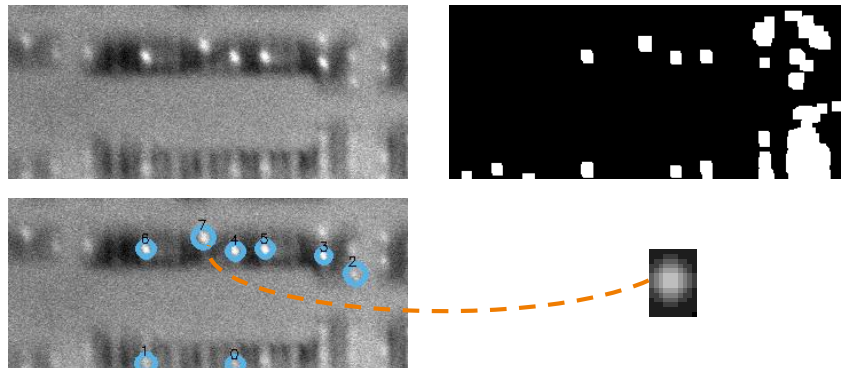
- For each cell from the design file
- Cut matching one out from the microscope images



FINDING LOGIC CELLS WHERE FILLER CELLS ARE EXPECTED

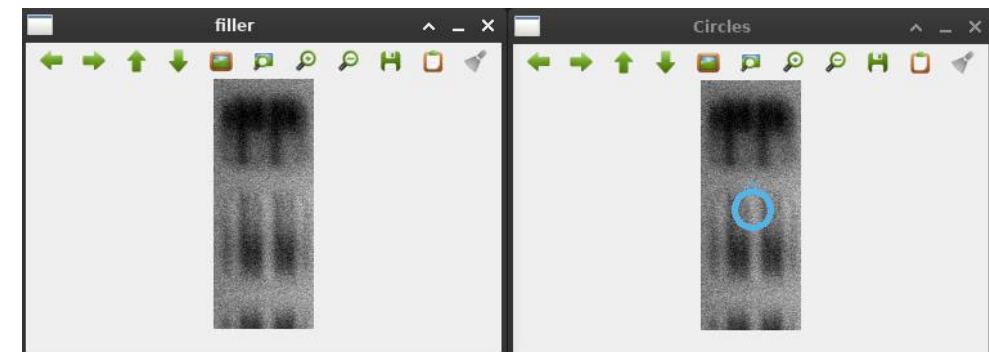
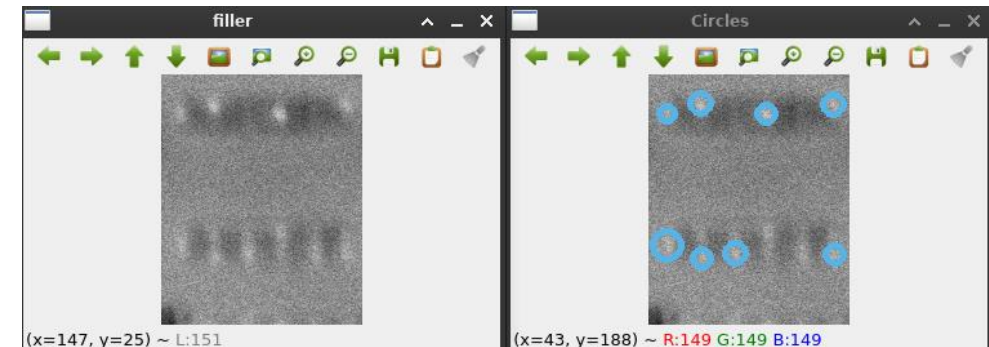
Cells contain vias, let's detect them

- Approach:
 - Suppress noise, threshold, find spots of defined size
 - Verify that they have enough variance (=contrast)
 - Also build a gradient and correlate ($\text{corr} > x = \text{via}$)



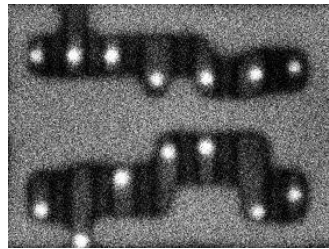
In the end, depends on image quality and parameters

→ some false positives

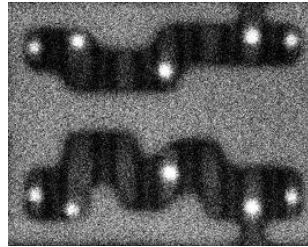


FINDING CELL REPLACEMENTS

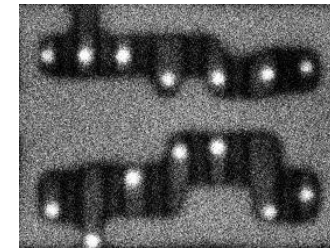
- Q: “Is the cell in question the one it is labeled, or was it replaced by another cell?” (e.g., AND $\rightarrow$ OR)



Golden Model / Template



Other Cell labeled same



Other Cell labeled same

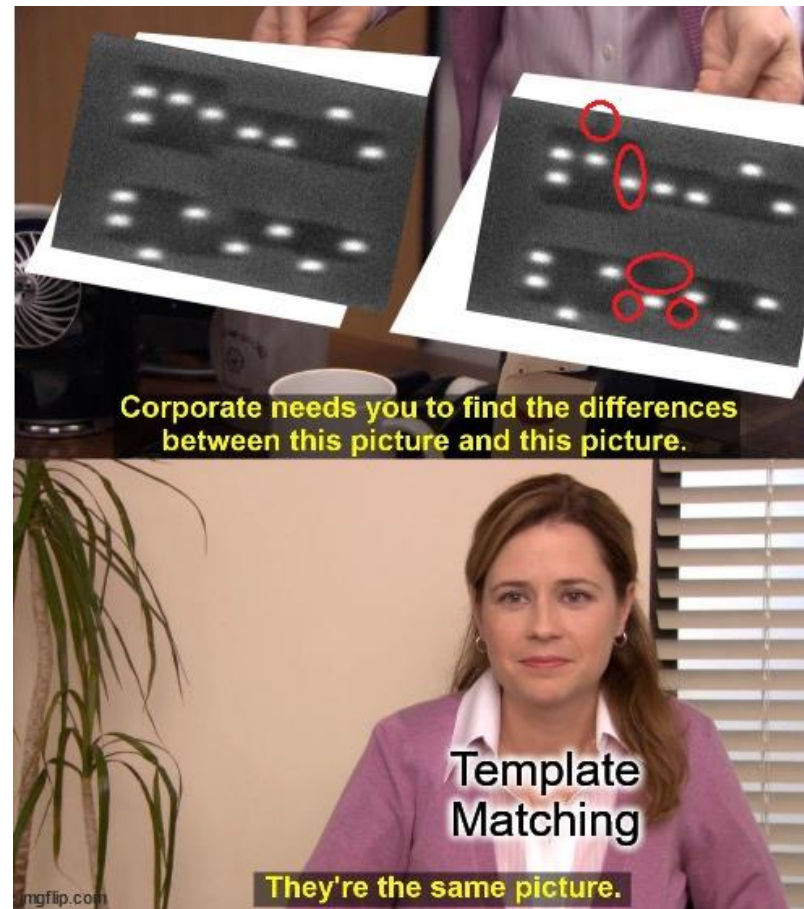


$\rightarrow$ Template Matching

- Use a golden reference model to compare each cell of the same type (= label) against
- If different, count as candidate for modification

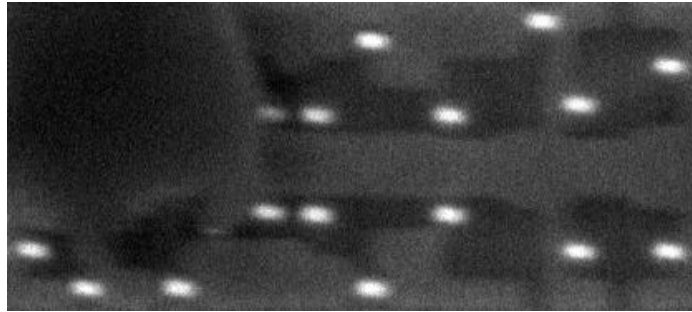


TEMPLATE MATCHING VS. SIMILAR CELLS

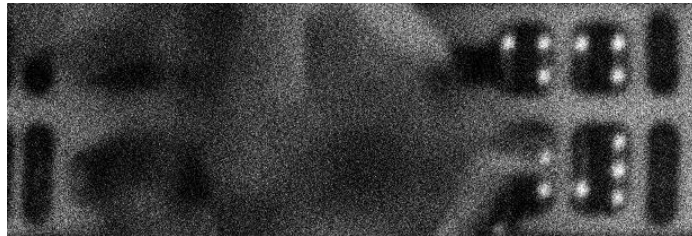


EXEMPLARY FALSE POSITIVES CAUSED BY:

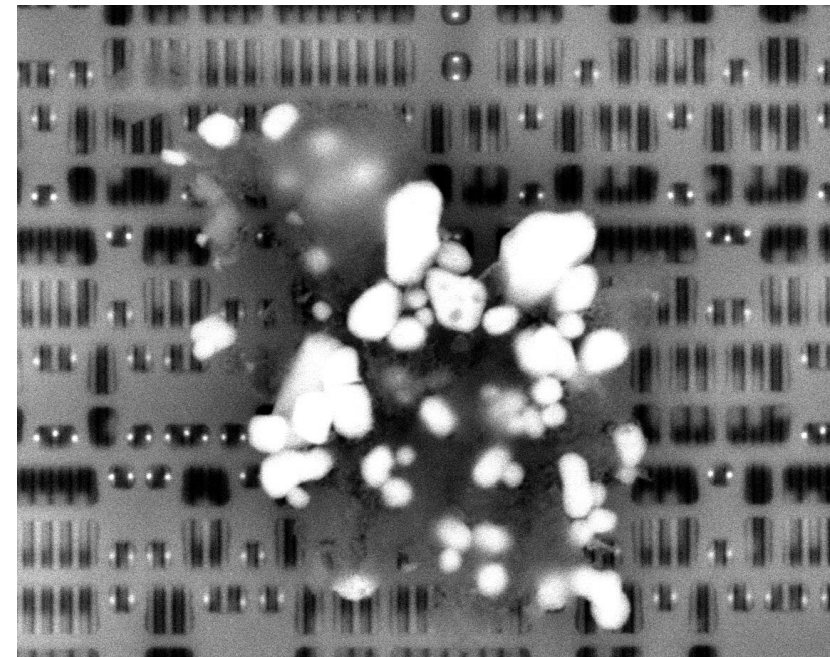
Debris / Dust



a) 90nm example



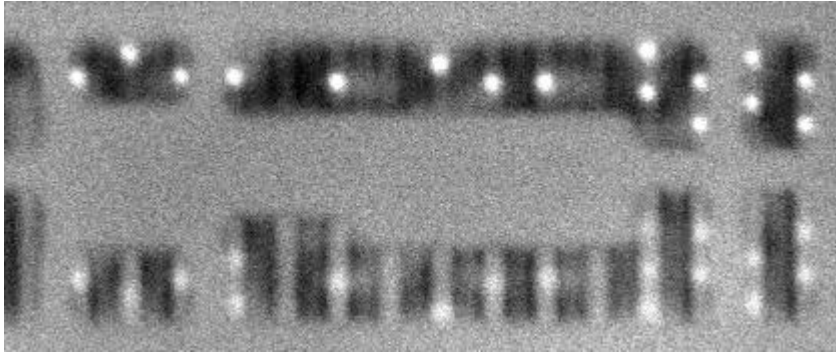
b) 40nm example



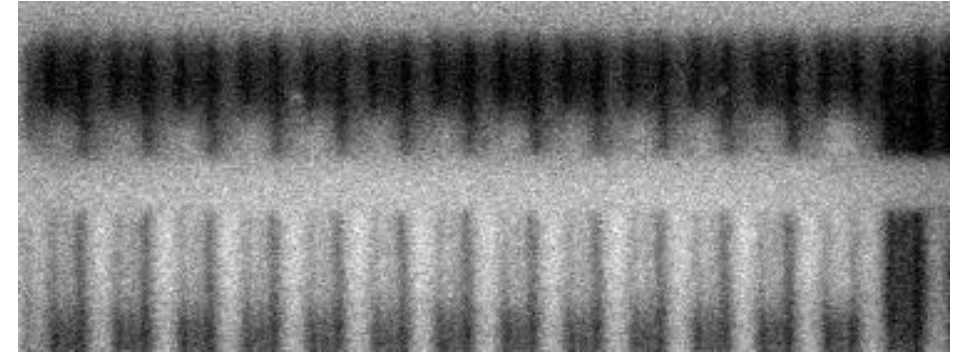
c) 28nm example

EXEMPLARY FALSE POSITIVES CAUSED BY:

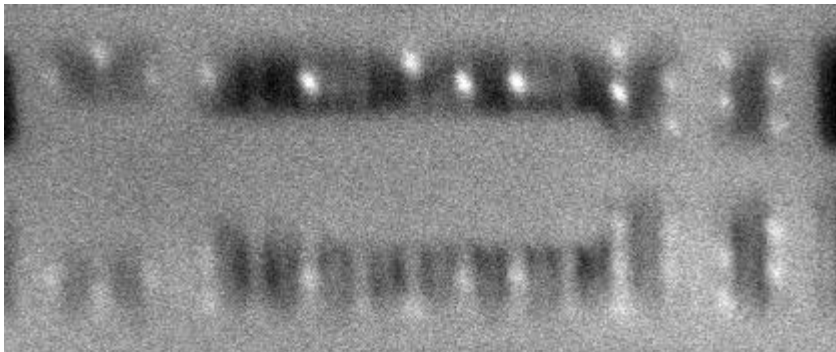
Contrast (& Blur)



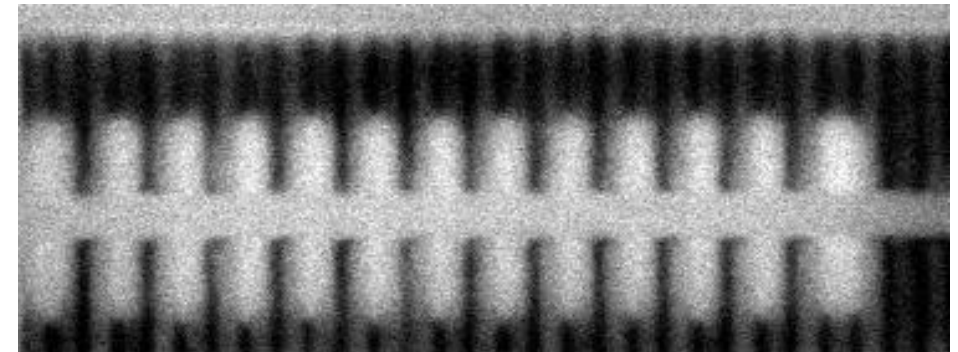
a) template



a) template

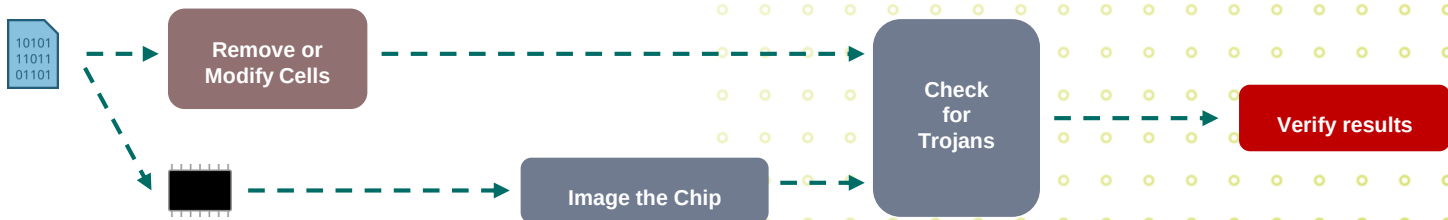


b) instance

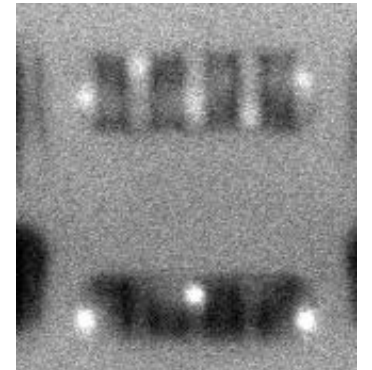
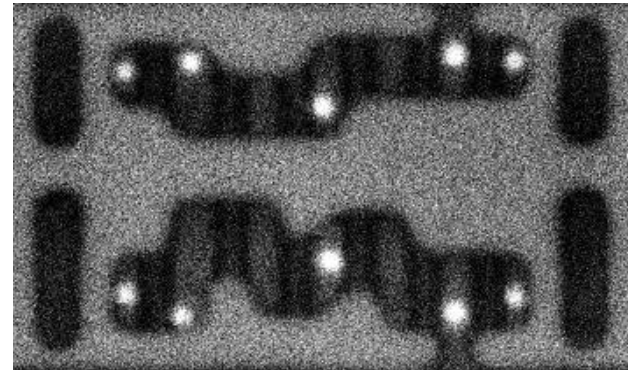
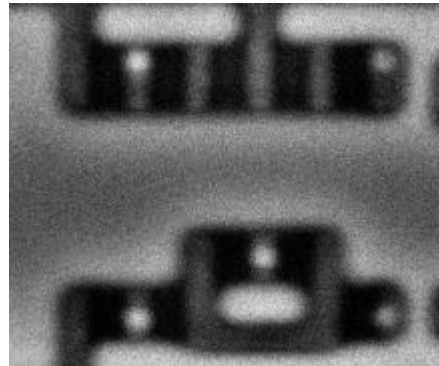
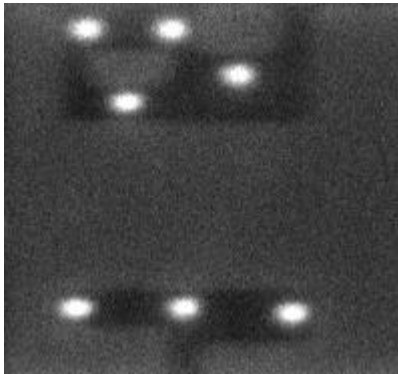
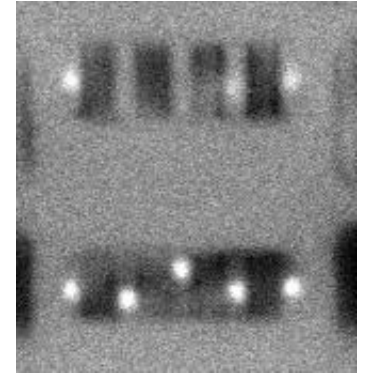
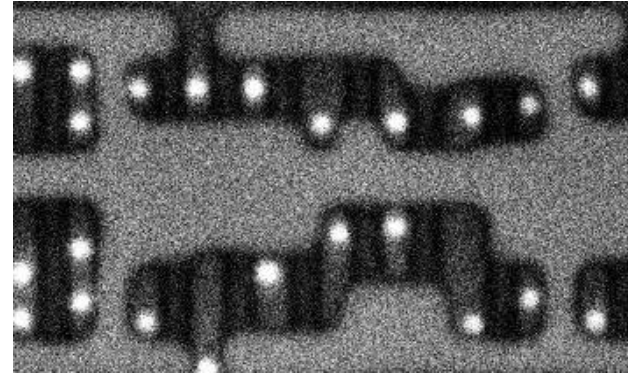
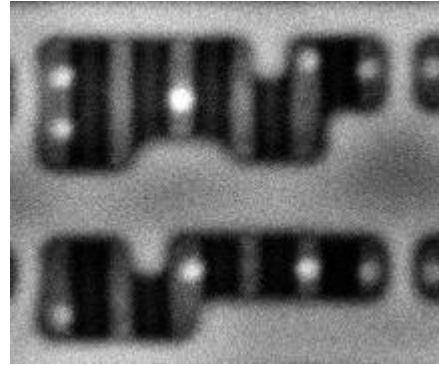
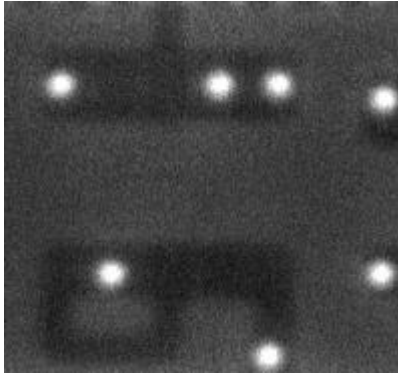


b) instance

RED TEAM: VERIFY RESULTS



EXEMPLARY TRUE POSITIVES



a) 90nm

b) 65nm

c) 40nm

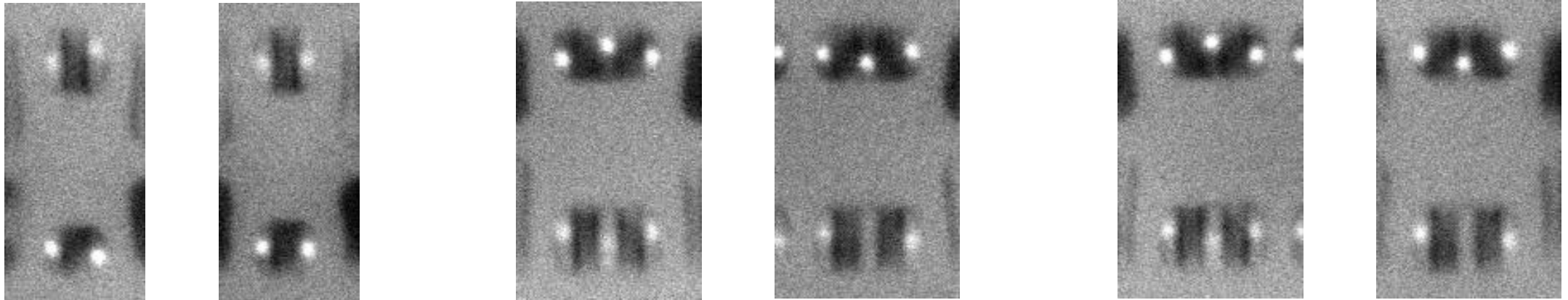
d) 28nm



RESULT OF THE STANDARD CELL REPLACEMENT DETECTION

	90 nm	65 nm	40 nm	28 nm
Filler Cell Replacements	4 ✓	4 ✓	4 ✓	4 ✓
False Positives	0	0	4	17
Functional Replacements	6 ✓	6 ✓	6 ✓	3 ✗
False Positives	136	6	11	343

FALSE NEGATIVES



- Finding these difference is not feasible with our current algorithms
- Can you do better?
 - Approach to get images with less noise etc. from a SEM?
 - Build better algorithms (involving ML?) for low quality images



CONCLUSION

- With sufficient image quality, cell replacements can be found with classical image algorithms
- Even minimal trojans can be found
- Destructive process, probably sufficient to check few samples
- The number of false positive results is considerably low
- We published chip images, (reduced) design files and programs for further research in this area:
 - *Paper:* <https://eprint.iacr.org/2022/1720>
 - *Images / Design Files:* <https://doi.org/10.17617/3.396Q7I>
 - *Code:* <https://github.com/emsec/ChipSuite>
- Limited chips available for further analyses



THANKS FOR YOUR ATTENTION

If you got any questions, feel free to reach me:

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for Security and Privacy**

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Email: endres.puschner@mpi-sp.org

Internet: <https://www.mpi-sp.org>

LINK TO THE PAPER

<https://eprint.iacr.org/2022/1720>



LINK TO THE DATA

<https://doi.org/10.17617/3.396Q7I>

